



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3405-041
Job Sheet 181486



Part No: D3405-041

Job Qty: 6 ea

Part Name: Ground Handling Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/27/18

Job Tracking No:

Due Date: 8/22/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP A 05.09.01 New issue KJ/JLM IPP B 09.01.28 rev.B drawing EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	8/22/18	8/22/18	0.00	0.00	Start Up Waterjet		18/08/03
100	Waterjet	6 pcs	8/22/18	8/22/18	0.00	0.53	Waterjet1		18/08/03
110	QC	6 pcs	8/22/18	8/22/18	0.00	0.00	QC2 Waterjet-2		18/08/03
120	QC	6 pcs	8/22/18	8/22/18	0.00	0.00	QC8-2		18-08-10
130	Brake NC	6 pcs	8/22/18	8/22/18	0.09	0.50	Brake NC 1		DAS
140	QC	6 pcs	8/22/18	8/22/18	0.00	0.00	QC5		SEP 14 2018 68
150	Large Fab	6 pcs	8/22/18	8/22/18	0.00	1.90	Large Fab 1		9-89
160	QC	6 pcs	8/22/18	8/22/18	0.00	0.00	QC9		
170	QC	6 pcs	8/22/18	8/22/18	0.00	0.00	QC5		
180	Powdercoat	6 pcs	8/22/18	8/22/18	0.00	0.18	Powdercoat2		BL 19-03 DAS
190	QC	6 pcs	8/22/18	8/22/18	0.00	0.00	QC3		MAR 25 2019 40
200	Packaging	6 pcs	8/22/18	8/22/18	0.00	0.00	Packaging3-1	57529	MAR 26 2019 89
210	QC21-SA	6 Ea	8/22/18	8/22/18	0.00	0.00	QC21		DAS 21 MAR 26 2019

M138447 START: 10:55

CUT 400 FINISH 11:05

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.9240 sf (.154 ea)	90-Start up Operation	5098678
D3404-1	Ground Handling Wheel Lug	6 Ea (1 ea)	150-Large Fab	147391

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	1	5	0
150-Large Fab	D3404-1	6	53	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS																																											
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		Use-as-is ☐		Thermoforming ☐		Finishing ☐		Rec/Store/Packaging ☐		Other ☐																																					
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Date : _____		Item # : _____		QTY Effective : _____						MRB (QSI042) Approval																																					
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Completed By																																															
Lead hand / Supervisor Approval Verification																																															
QC / QA Coordinator Approval																																															
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